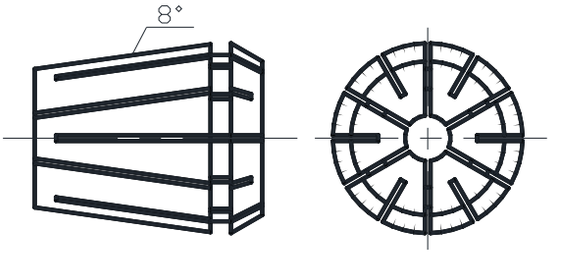
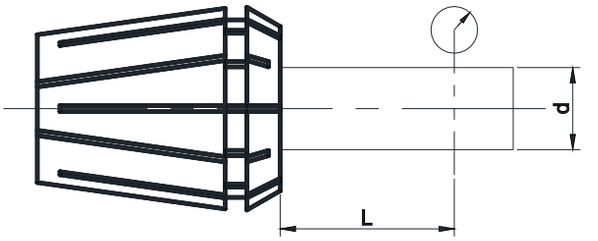


ER11		ER20		ER25		ER32		ER 40	
訂貨型號 Ordercode	夾持範圍 Clamping range	訂貨型號 Ordercode	夾持範圍 Clamping range	訂貨型號 Ordercode	夾持範圍 Clamping range	訂貨型號 Ordercode	夾持範圍 Clamping range	訂貨型號 Ordercode	夾持範圍 Clamping range
ER11–3	3.0–2.5	ER20–3	3–2	ER25–3	3–2	ER32–3	3–2	ER40–4	4–3
–3.5	3.5–3.0	–4	4–3	–4	4–3	–4	4–3	–5	5–4
–4	4.0–3.5	–5	5–4	–5	5–4	–5	5–4	–6	6–5
–4.5	4.5–4.0	–6	6–5	–6	6–5	–6	6–5	–7	7–6
–5	5.0–4.5	–7	7–6	–7	7–6	–7	7–6	–8	8–7
–5.5	5.5–5.0	–8	8–7	–8	8–7	–8	8–7	–9	9–8
–6	6.0–5.5	–9	9–8	–9	9–8	–9	9–8	–10	10–9
–6.5	6.5–6.0	–10	10–9	–10	10–9	–10	10–9	–11	11–10
–7	7.0–6.5	–11	11–10	–11	11–10	–11	11–10	–12	12–11
		–12	12–11	–12	12–11	–12	12–11	–13	13–12
		–13	13–12	–13	13–12	–13	13–12	–14	14–13
				–14	14–13	–14	14–13	–15	15–14
ER 16				–15	15–14	–15	15–14	–16	16–15
訂貨型號 Ordercode	夾持範圍 Clamping range			–16	16–15	–16	16–15	–17	17–16
						–17	17–16	–18	18–17
ER16–3	3–2					–18	18–17	–19	19–18
–4	4–3					–19	19–18	–20	20–19
–5	5–4					–20	20–19	–21	21–20
–6	6–5							–22	22–21
–7	7–6							–23	23–22
–8	8–7							–24	24–23
–9	9–8							–25	25–24
–10	10–9							–26	26–25

ER筒夾精度表
Accuracy table for ER collets

夾持範圍 Ød	檢測長度 L
1.0~1.6	6
1.6~3.0	10
3.0~6.0	16
6.0~10.0	25
10.0~18.0	40
18.0~26.0	50
26.0~34.0	60



筒夾等級 COLLET LEVEL	跳動精度 RUNOUT
AA	<0.01
A	0.01~0.02